

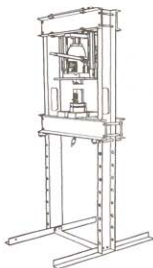
Equipment

Coll-O-Crimp T-400-17



Refer to safety information regarding Coll-O-Crimp hose, hose fittings and assembly equipment compatibility on page 3.

Shop Press Tooling Packages



T-400-17 • Shop Press Tooling Package

The T-400-17 Shop Press Tooling Kit allows you to make factory-type hydraulic hose assemblies on your 25-ton shop press. With this minimum investment in equipment, and a nominal stock of packaged bulk hose and hose ends, you can begin to make Coll-O-Crimp hose assemblies in your own shop. This kit includes tooling to crimp 1/4" through 1" hose I.D. 'U' Series hose ends. Additional tooling is available to crimp 5/8" and 1-1/4" I.D. sizes.

Included in kit:

CATALOG NUMBER	DESCRIPTION
T-400-2C	'U' Series Collet – 1/4"
T-400-3C	'U' Series Collet – 3/8"
T-400-4C	'U' Series Collet – 1/2"
T-400-5C	'U' Series Collet – 3/4"
T-400-6C	'U' Series Collet – 1"
T-400-8	Die Ring – 3/16" thru 1-1/4"
T-400-10	Spacer Ring – Black
T-400-11	Spacer Ring – Silver
T-400-17P	Pusher
T-400-E	Shroud Decal
T-400-MSP	Instructions



WARNING

These kits are intended for use on shop presses not exceeding a 25-ton rating. Usage of presses exceeding this rating may result in damage to the pusher, causing metal fragments to spray which may result in serious bodily injury.

Reference pages 356-366 for Coll-O-Crimp tooling, tooling packages and pumps.

T-400-20A • Shop Press 757 "E" Series Tooling Package

The T-400-20A Shop Press 757 'E' Series Tooling Kit allows you to make factory-type air conditioning hose assemblies on your 25-ton shop press. With this minimum investment in equipment, and a nominal stock of packaged bulk hose and hose ends, you can begin to make Coll-O-Crimp hose assemblies in your own shop. This kit includes tooling to crimp all of the 757 'E' Series hose ends.

Included in kit:

CATALOG NUMBER	DESCRIPTION
T-400-114	757 'E' Series Collets
T-400-8	Die Ring Fits collets 3/16" thru 1-1/4"
T-400-10	Spacer Ring – Black
T-400-17P	Pusher
T-400-E	Shroud Decal
FS-3200	Label Set

Equipment

Conversion Tooling



Refer to safety information regarding Coll-O-Crimp hose, hose fittings and assembly equipment compatibility on page 3.



T-400-GT • Gates PC707 Conversion Kit

The T-400-GT Conversion Kit is designed to allow the use of standard Weatherhead Coll-O-Crimp tooling, hose, and hose ends in the Gates PC707 crimper. Everything is included to convert the crimper to accept Weatherhead tooling. This kit gives the crimper capacity to crimp up to and including 1-1/4" I.D. 2 wire hose factory-type hose assemblies. This kit does not include the T-400-8 Die Ring which is required for crimping. If you do not already have the die ring or collets, you can order the kit below.

T-400-GT kit includes:

Pusher 10-24 x 1/4 Set
Screws (2)
Spacer (2) Instructions

T-400-PH • Parker 80c Conversion Kit

The T-400-PH Conversion Kit is designed to allow the use of standard Weatherhead Coll-O-Crimp tooling, hose, and hose ends in the Parker 80c crimper. Everything is included to convert the crimper to accept Weatherhead tooling. This kit gives the crimper capacity to crimp up to and including 1-1/4" I.D. 2 wire hose factory-type hose assemblies. If you do not already have the collets and spacer rings, you can order the kit below.

T-400-PH Kit includes:

1/4-20 x 1 Cap Screw (4) Dowel Pin Spacer (2)
1/4" Lockwasher (4) Spacer Bracket (4)
Adapter Die Ring Instructions

T-400-GTK • Gates PC707 Conversion Kit

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400-GT	Conversion Kit
T-400-2C	'U' Series Collet - 1/4"
T-400-3C	'U' Series Collet - 3/8"
T-400-4C	'U' Series Collet - 1/2"
T-400-5C	'U' Series Collet - 3/4"
T-400-6C	'U' Series Collet - 1"
T-400-8	Die Ring - 3/16" thru 1-1/4"
T-400-10	Spacer Ring - Black
T-400-11	Spacer Ring - Silver

T-400-PHK • Parker 80c Conversion Kit

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400-PH	Conversion Kit
T-400-2C	'U' Series Collet - 1/4"
T-400-3C	'U' Series Collet - 3/8"
T-400-4C	'U' Series Collet - 1/2"
T-400-5C	'U' Series Collet - 3/4"
T-400-6C	'U' Series Collet - 1"
T-400-10	Spacer Ring - Black
T-400-11	Spacer Ring - Silver

Equipment

Collet Kits



Refer to safety information regarding Coll-O-Crimp hose, hose fittings and assembly equipment compatibility on page 3.



Collet Cage Replacements

CATALOG NUMBER	DESCRIPTION
T-400-13	Replacement collet cages for: T-400-2C, T-400-3C, T-400-80C, T-400-81C, T-400-82C, T-400-83C, T-400-100C, T-400-101C
T-400-14	Replacement collet cages for: T-400-4C, T-400-5C, T-400-6C, T-400-64C, T-400-105C, T-400-106C, T-400-107C, T-400-108C, T-400-109C, T-400-110C, T-400-111C, T-400-120C, T-400-121C, T-400-122C, T-400-123C
T-400-15	Replacement collet cages for: T-400-31C, T-400-32C, T-400-46C, T-400-47C, T-400-102C, T-400-103C, T-400-113C
T-400-90	Replacement collet cages for: T-400-33C, T-400-34C, T-400-35C, T-400-36C, T-400-48C, T-400-49C, T-400-54C, T-400-55C, T-400-56C, T-400-57C, T-400-58C, T-400-59C, T-400-60C, T-400-61C
T-420-14NS	Replacement collet cages for: T-410-4CN, T-410-5CN, T-410-6CN, T-410-7CN, T-410-72CN, T-410-73CN, T-420-4CN, T-420-5CN, T-420-6CN, T-420-7CN
T-420-14	Replacement collet cages for: T-410-4C, T-410-5C, T-410-6C, T-410-7C, T-410-8C, T-420-4C, T-420-5C, T-420-6C, T-420-7C, T-420-8C, T-420-9C, T-420-10C, T-420-30C, T-470-8C, T-470-12C, T-470-16C

Note: These items are half cages. Order 2 for complete cage.

Adapter Die Rings

CATALOG NUMBER	DESCRIPTION
T-400-8	Adapter Die Ring for T-400 Collets (T-400-1 Press)
T-410-25	Adapter Die Ring for T-400 Collets (T-410-1, T-440-1 Presses)
T-420-25	Adapter Die Ring for T-400 Collets (T-420-1 Press) and T-480 Packages

Die Ring Lubricant

CATALOG NUMBER	DESCRIPTION
T-400-G	1.5 oz. Tube High Efficiency Grease

Equipment

Collet Kits



Refer to safety information regarding Coll-O-Crimp hose, hose fittings and assembly equipment compatibility on page 3.



Refer to Hose End and tool Selector chart at the back of this catalog for proper spacer rings.

T-480-80 • 'U' and 430 'U' Series Collet Kit

This kit can be used with the following C-O-C systems: T-420-1, and T-480 ONLY.

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400-2C	Collet - 1/4"
T-400-3C	Collet - 3/8"
T-400-4C	Collet - 1/2"
T-400-5C	Collet - 3/4"
T-400-6C	Collet - 1"
T-400-10	Spacer Ring - Black
T-400-11	Spacer Ring - Silver
T-400-62	Spacer Ring - Yellow
T-420-25	Adapter Ring for T-400 Series Collets
T-420-4CN	Collet - 1/2"
T-420-5CN	Collet - 3/4"
T-420-6CN	Collet - 1"
T-420-7CN	Collet - 1-1/4"

265 'P' Series Collets

For Hose Styles: H265, H275 and H285

These collets can be used with all C-O-C systems.

T-400-2C is used for crimping 1/4" and 3/8" hose and fittings. T-400-3C is used for crimping 1/2" hose. T-400-64C is used for crimping 3/4" hose and fittings.

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400-2C	Collet - 1/4"
T-400-3C	Collet - 3/8"
T-400-64C	Collet - 5/8"

Note: See Hose End and Tool Selector Chart in the back of this catalog for proper Collet selection for hose style and size desired.

Note: Collets may be order individually.

T-410-27 • Conversion Kit

For use if you have collets used on our smaller T-400 Coll-O-Crimp I and you are upgrading to a Coll-O-Crimp II Plus.

The Eaton tools listed below are offered in kits for any given hose type. For example, if you have a Coll-O-Crimp II Plus press and desire to be in the rubber hose business, order T-410-27 conversion kit and T-400-67 for all the collets needed to crimp rubber hose. Collets and tools may also be purchased individually by catalog number.

Example:

If you desire to crimp hose other than 4 or 6 spiral hose, you will need the T-410-25 Adapter Die Ring which is included in the conversion kit above. This ring allows the use of standard Coll-O-Crimp I tooling, in the Coll-O-Crimp II Plus Press.

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-410-10	Spacer Ring Black
T-410-11	Spacer Ring Silver
T-410-25	Adapter Die Ring
T-410-41	Spacer Ring Yellow

069 'E' Series Collet • Size 32

This collet can be used for a T-410 and T-440 ONLY.

CATALOG NUMBER	DESCRIPTION
T-410-71C	069 'E' Collet - Collet for 2" size 069 'E' Series ends.

Equipment

Collet Kits



Refer to safety information regarding Coll-O-Crimp hose, hose fittings and assembly equipment compatibility on page 3.



T-400-30 • 'E' Series Collet Kit

This kit can be used with the following C-O-C systems: T-400-1, T-420-1, T-440-1, T-460, T-462, T-465 and T-480.

Note: See Hose End and Tool Selector Chart in the back of this catalog for proper Collet selection for hose style and size desired.

Note: Collets may be order individually.

The Eaton tools listed are offered in kits for any given hose type, or collets and tools can be purchased individually by catalog number. Refer to Hose End and Tool Selector Chart at the back of this catalog for proper spacer rings.

T-400-66 • 069 'E' Series Collet Kit

This kit can be used with the following C-O-C systems: T-400-1, T-420-1, T-440-1, T-460, T-462, T-465 and T-480.

T-400-67 • 'U' Series Collet Kit

This kit can be used with the following C-O-C systems: T-400-1, T-420-1, T-440-1, T-460, T-462, T-465 and T-480.

T-400-84 • 229 'P' Series Collet Kit

This kit can be used with the following C-O-C systems: T-400-1, T-420-1, T-440-1, T-460, T-462, T-465 and T-480.

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400-113C	Collet - 3/16" (H243 only)
T-400-31C	Collet - 1/4"
T-400-32C	Collet - 5/16"
T-400-33C	Collet - 3/8"
T-400-34C	Collet - 1/2"
T-400-35C	Collet - 3/4"
T-400-36C	Collet - 1"
FS-1200	Label Set/Layout Guide

Spacer Rings not included in T-400-30 kit.

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400-54C	Collet - 3/16"
T-400-55C	Collet - 1/4"
T-400-56C	Collet - 5/16"
T-400-57C	Collet - 13/32"
T-400-58C	Collet - 1/2"
T-400-59C	Collet - 5/8"
T-400-60C	Collet - 7/8"
T-400-61C	Collet - 1-1/8"
T-400-70	Collet - 1-3/8"
FS-1500	Label Set/Layout Guide

Spacer Rings not included in T-400-66 kit.

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400-2C	Collet - 1/4"
T-400-3C	Collet - 3/8"
T-400-4C	Collet - 1/2"
T-400-64C	Collet - 5/8"
T-400-5C	Collet - 3/4"
T-400-6C	Collet - 1"
T-400-12	Collet - 1-1/4"
FS-1100	Label Set/Layout Guide

Spacer Rings not included in T-400-67 kit. *Through size -12 only.

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400-80C	Collet - 3/16"
T-400-82C	Collet - 13/32"
T-400-81C	Collet - 5/16"
T-400-83C	Collet - 1/2"

Spacer Rings not included in T-400-84 kit.

Hose - Low Pressure

H285 Thermoplastic Hose (Air/Water)



CATALOG NUMBER	HOSE I.D.	HOSE O.D.	WORK. PRESS. (PSI) 70°F	WORK. PRESS. (PSI) 150°F	MIN. BURST PRESS. (PSI)	MIN. BEND RADIUS	WT. PER 100 FT.	AVAIL. LENGTHS	HOSE END
H28504	1/4	29/64	250	50	1,000	1	7	50'	
H28504-300R								300'	
H28506	3/8	19/32	225	45	900	1-1/4	12	50'	C-O-C 'E' Series Pages 92-99
H28506-300R								300'	
H28508	1/2	3/4	200	40	800	2	15	50'	
H28508-300R								300'	C-O-C 265 'P' Series (sizes -4 to -12) Page 156
H28512	3/4	1-1/32	150	30	600	2-1/2	23	50'	
H28512-300R								300'	
H28516	1	1-5/16	125	25	500	3-1/2	34	50'	
H28516-200R								200'	

Stated working pressures are tested at 70°F. Working pressure decreases as temperature increases. See chart on page 14 showing the relationship between working pressure and temperature for reinforced PVC hose.

NSF International

Typical Application: Suitable for agricultural and food applications. NSF 51 and FDA certified.

Inner Tube: Clear PVC

Reinforcement: 2 Fiber Spirals

Cover: Clear PVC

Cover Color: Clear

Temp. Range: +25°F to +150°F (-4°C to +66°C)

H105 General Purpose Hose (Air/Water)



CATALOG NUMBER	HOSE I.D.	HOSE O.D.	WORKING PRESS. (PSI)	MIN. BURST PRESS. (PSI)	MIN. BEND RADIUS	WT. PER 100 FT.	AVAIL. LENGTHS	HOSE END
H10504	1/4	5/8	**300	**1,200	3	13	50'	
H10504-600R			*175	*700			600'	C-O-C 'U' Series (sizes -6 thru -16) Pages 163-183
H10506	3/8	3/4	**300	**1,200	3-1/2	18	50'	
H10506-600R			*175	*700			600'	Field Attachable 057 'B' Series (except sizes -8 & -16) Page 206-208
H10508	1/2	7/8	**300	**1,200	4-1/2	23	50'	
H10508-600R			*150	*600			600'	
H10512	3/4	1-3/16	300	**900	5-3/4	37	50'	
H10512-600R			*150	*600			600'	
H10516	1	1-7/16	200	800	7-1/4	60	50'	105 'B' Series (sizes -4 to -12) Page 212-213
H10516-300R							300'	

Typical Application: Air and water applications where petroleum contact is limited; some agricultural solutions.

Inner Tube: EPDM

Reinforcement: Multi-Fiber Spiral

Cover: EPDM

Cover Color: Red

Temp. Range:

Air: -40°F to +160°F (-40°C to +71°C)

Water: 32°F to +180°F (0°C to +82°C)

*When used with 105 'B' and 057 'B' Series only.

**When used with 'U' Series only.

Equipment

Coll-O-Crimp T-400



Refer to safety information regarding Coll-O-Crimp hose, hose fittings and assembly equipment compatibility on page 3.

Coll-O-Crimp T-400



The Coll-O-Crimp I is the time-proven "Mini-Factory" that you can easily set up in your own shop. Fast, easy, compact and various power sources available make this crimper versatile for even the smallest of workshops.

Capacity: 3/16" I.D. 1 fiber braid through 1-3/8" I.D. 1 wire hose and 1-1/4" I.D. 2 wire hose.

Mounting: Bench; FH-135X or C40X Cabinet.

For cabinets see pages 370-373.

Size: 16-1/4" high, 8" wide, 21-3/4" deep

Weight: 113 lbs.

Packages continued on next page.

Refer to pages 356-367 for Coll-O-Crimp tooling, tooling packages and pumps.

Note: 25 ton (T-400-1 is C-O-C press only)



Refer to safety information regarding Coll-O-Crimp crimping procedures on page 345.



CAUTION

The Coll-O-Crimp power source has the pressure relief valve set at 4000 to 4200 PSI. Damage to the press will result if higher pressures are used and warranty may be voided.

T-400 • Coll-O-Crimp I Package

Includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400-1	Coll-O-Crimp Press, T-400-BB Switch, and T-400-M Instructions
T-400-2C	'U' Series Collet - 1/4"
T-400-3C	'U' Series Collet - 3/8"
T-400-4C	'U' Series Collet - 1/2"
T-400-5C	'U' Series Collet - 3/4"
T-400-6C	'U' Series Collet - 1"
T-400-10	Spacer Ring - Black
T-400-11	Spacer Ring - Silver
T-400-62	Spacer Ring - Yellow
T-400-16**	36" T-421U Pump to Press Hose Assembly
T-400-8	Die Ring

Pump Required (sold separately): T-421U, T421U-110, T-402-2 or T-403-2 see pages 345-347.

**Not supplied when ordering a T-402 or T-403 package.

T-400 Coll-O-Crimp I Press/Pump Packages

The T-400 Coll-O-Crimp Press and tooling package can be supplied with a variety of power units for your particular needs. Listed below are press/power unit packages. For cabinets see pages 371-374.

T-401 • C-O-C I & 220v Electric Pump Package

Includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400	Press and tooling package
T-421U	Electric Pump (220v, 1 phase)

T-401-110 • C-O-C I & 110v Electric Pump Package

Includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400	Press and tooling package
T-421U-110	110v, 1 Phase Pump

T-402 • C-O-C I & Air/Hydraulic Pump Package

Includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400	Press and tooling package/Less T-400-16
T-402-2	Air/Hydraulic Pump
T-400-18	108" Hose assembly and fittings

Equipment

Coll-O-Crimp Portable T-460 & T-462



Refer to safety information regarding Coll-O-Crimp hose, hose fittings and assembly equipment compatibility on page 3.

T-464 • Portable Coll-O-Crimp



For T-460 Tool Box see page 374.

Refer to pages 355-366 for Coll-O-Crimp tooling, tooling packages and pumps.

Refer to safety information regarding Coll-O-Crimp crimping procedures on pages 333-334.

The T-460 is a completely portable hose assembly system. Lightweight, hand pump powered, and complete with a self-supporting base, this crimping press features layback positioning up to a 45° angle.

Capacity: 3/16" I.D. 1 fiber braid through 1-3/8" I.D. 1 wire hose and 1-1/4" 2 wire hose.

Mounting: Free standing base

Size: 15" high, 14" wide, 11-1/4" deep

Weight: 62 lbs.

T-466 • Portable Coll-O-Crimp



For T-462 Tool Box see page 373.

Refer to pages 356-366 for Coll-O-Crimp tooling, tooling packages and pumps.

Refer to safety information regarding Coll-O-Crimp crimping procedures on pages 333-334.

This portable Coll-O-Crimp features an air/hydraulic pump making it the ideal system if you have the availability of compressed air in your shop or in the field via a portable compressor.

Capacity: 3/16" I.D. 1 fiber braid through 1-3/8" I.D. 1 wire hose and 1-1/4" 2 wire hose.

Mounting: Free standing base

Size: 15" high, 14" wide, 11-1/4" deep

Weight: 62 lbs.

T-464 • Portable Coll-O-Crimp Package

Includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-460	Portable Coll-O-Crimp Press, Hand Pump & Hose Assembly Kit, T-460-M Instructions
T-400-2C	'U' Series Collet - 1/4"
T-400-3C	'U' Series Collet - 3/8"
T-400-4C	'U' Series Collet - 1/2"
T-400-10	Black Spacer Ring
T-400-62	Yellow Spacer Ring

Repair and Replacement Items

CATALOG NUMBER	DESCRIPTION	CATALOG NUMBER	DESCRIPTION
T-460-M	Instructions	T-460-P	Pusher
T-460-SPR	Slide Pull Rod	T-460-SF	Slide Flange
T-460-16	Hose Assembly	T-460-SP	Slide Plate
T-460-2	Hand Pump	T-460-SPK	Slide Pull Knob
T-460-E	Shroud Decal		

For replacement pump see page 363-365.

T-466 • Portable Coll-O-Crimp Package

Includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-462	Portable Coll-O-Crimp Press, Air/Hydraulic Pump & Hose Assembly Kit, T-460-M Instructions
T-400-2C	'U' Series Collet - 1/4"
T-400-3C	'U' Series Collet - 3/8"
T-400-4C	'U' Series Collet - 1/2"
T-400-10	Black Spacer Ring
T-400-62	Yellow Spacer Ring

Repair and Replacement Items

CATALOG NUMBER	DESCRIPTION	CATALOG NUMBER	DESCRIPTION
T-460-M	Instructions	T-460-SPK	Slide Pull Knob
T-460-P	Pusher	T-460-SPR	Slide Pull Rod
T-460-SF	Slide Flange	T-462-16	Hose Assembly
T-460-SP	Slide Plate	T-462-V	Regulator only
T-462-E	Shroud Decal	T-462-2	Air/Hydraulic Pump
140-06675	Air Regulator Kit		

For replacement pump see page 363-365.

Equipment

T-475-1 Crimping Procedure

Model T-475 Portable Air Conditioning Hose Crimping Kit



Features

- Engineered and designed specifically for use with 757 'E' Series black, zinc finished Hose End Fittings
- Portable, hand operation
- OE style triple bubble crimp
- Heavy duty construction for use with air impact wrench
- Color coded, urethane encased dies
- Easy changeover from size to size
- Crimps 2 braid dimension nylon barrier or reduced diameter hose
- Four standard die sizes - #6, #8, #10, #12
- Capable of crimping under-hood applications
- Light weight for easy handling (less than 6 lbs)
- Removable die holder accommodates complicated shapes
- Unit can be bench mounted
- Shipped in a custom carrying case with instructions
- No electrical requirements
- U.S. Patent No. 5257525
- Made in U.S.A.

Operating Instructions for Model T-475-1 Air Conditioning Hose Crimper

General

The Model T-475-1 Crimper is a hand operated hose end crimping unit specifically designed for use with Weatherhead 757 'E' black, zinc finished Series hose ends. It is intended for use with Weatherhead H757 Air Conditioning hose.

The longer Weatherhead ferrule and triple bubble crimp of the T-475-1 insures a superior interface between the hose and the end fittings. In addition, the removable die holder allows for easy access in confined under-hood areas as well as for complicated end shapes.

crimped hoses, use only Weatherhead 757 'E' Series black, zinc finished hose and hose ends with this crimper.

The crimp dies included will crimp Weatherhead 757 'E' Series black hose ends onto Weatherhead H757 Air Conditioning hose. The dies are housed in replaceable, flexible, color coded polyurethane carriers (see crimp die set parts list on previous page for part numbers) for easy identification of crimp sizes.

CAUTION

To insure high quality

CATALOG NUMBER	HOSE NUMBER	COLOR	CRIMP DIAMETER
T-475-105C	H75706	Brown	.556
T-475-106C	H75708	Purple	.640
T-475-107C	H75710	Almond	.742
T-475-108C	H75712	White	.897

*Refer to T-475-1 Crimper Parts List, page 323.

Equipment

Conversion Tooling



Refer to safety information regarding Coll-O-Crimp hose, hose fittings and assembly equipment compatibility on page 3.



T-400-GY • Goodyear 99060 Conversion Kit

The T-400-GY Conversion Kit is designed to allow the use of standard Weatherhead Coll-O-Crimp tooling, hose and hose ends in the Goodyear 99060 crimper. Everything is included to convert the crimper to accept Weatherhead tooling. This kit gives the crimper capacity to crimp up to and

including 1-1/4" I.D. 2 wire hose factory-type hose assemblies. This kit does not include the T-400-8 Die Ring which is required for crimping. If you do not already have the die ring or collets, you can order the kit below.

T-400-GY Kit includes:

Bracket, Base and Instructions

T-400-GYK • Goodyear 99060 Conversion Kit

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400-GY	Conversion Kit
T-400-2C	'U' Series Collet - 1/4"
T-400-3C	'U' Series Collet - 3/8"
T-400-4C	'U' Series Collet - 1/2"
T-400-5C	'U' Series Collet - 3/4"
T-400-6C	'U' Series Collet - 1"
T-400-8	Die Ring - 3/16" thru 1-1/4"
T-400-10	Spacer Ring - Black
T-400-11	Spacer Ring - Silver