

Equipment

Coll-O-Crimp T-400



Refer to safety information regarding Coll-O-Crimp hose, hose fittings and assembly equipment compatibility on page 3.

Coll-O-Crimp T-400



The Coll-O-Crimp I is the time-proven "Mini-Factory" that you can easily set up in your own shop. Fast, easy, compact and various power sources available make this crimper versatile for even the smallest of workshops.

Capacity: 3/16" I.D. 1 fiber braid through 1-3/8" I.D. 1 wire hose and 1-1/4" I.D. 2 wire hose.

Mounting: Bench; FH-135X or C40X Cabinet.

For cabinets see pages 370-373.

Size: 16-1/4" high, 8" wide, 21-3/4" deep

Weight: 113 lbs.

Packages continued on next page.

Refer to pages 356-367 for Coll-O-Crimp tooling, tooling packages and pumps.

Note: 25 ton (T-400-1 is C-O-C press only)



Refer to safety information regarding Coll-O-Crimp crimping procedures on page 345.



CAUTION

The Coll-O-Crimp power source has the pressure relief valve set at 4000 to 4200 PSI. Damage to the press will result if higher pressures are used and warranty may be voided.

T-400 • Coll-O-Crimp I Package

Includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400-1	Coll-O-Crimp Press, T-400-BB Switch, and T-400-M Instructions
T-400-2C	'U' Series Collet - 1/4"
T-400-3C	'U' Series Collet - 3/8"
T-400-4C	'U' Series Collet - 1/2"
T-400-5C	'U' Series Collet - 3/4"
T-400-6C	'U' Series Collet - 1"
T-400-10	Spacer Ring - Black
T-400-11	Spacer Ring - Silver
T-400-62	Spacer Ring - Yellow
T-400-16**	36" T-421U Pump to Press Hose Assembly
T-400-8	Die Ring

Pump Required (sold separately): T-421U, T421U-110, T-402-2 or T-403-2 see pages 345-347.

**Not supplied when ordering a T-402 or T-403 package.

T-400 Coll-O-Crimp I Press/Pump Packages

The T-400 Coll-O-Crimp Press and tooling package can be supplied with a variety of power units for your particular needs. Listed below are press/power unit packages. For cabinets see pages 371-374.

T-401 • C-O-C I & 220v Electric Pump Package

Includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400	Press and tooling package
T-421U	Electric Pump (220v, 1 phase)

T-401-110 • C-O-C I & 110v Electric Pump Package

Includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400	Press and tooling package
T-421U-110	110v, 1 Phase Pump

T-402 • C-O-C I & Air/Hydraulic Pump Package

Includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400	Press and tooling package/Less T-400-16
T-402-2	Air/Hydraulic Pump
T-400-18	108" Hose assembly and fittings

Equipment

Coll-O-Crimp Pumps

T-402-2 • Air/Hydraulic Pump



For use with T-400-1.

(Some models have air port on right side)

Note: It is recommended that a filter, regulator, lubricator and air pressure gauge be installed in the air line as close as possible to the pump. Filter, Regulator and Lubricator units not included.

Pump Specifications:

Dimensions: 5-1/4" high, 12-1/2" long, 5" wide

Weight: 18 lbs.

Operation Pressure: 4000-4200 PSI

Reservoir Capacity: 1 pint

Hydraulic Oil: Use Enerpac Oil ONLY

Outlet Port Size: 3/8" NPT

Inlet (Air) Port Size: 1/4" NPT

Inlet Air Pressure Required: 60 to 120 PSI

Filter: F23A3T02

Regulator: R23RGL02

Lubricator: L43MPL02

T-403-2 • Hand Pump



For use with T-400-1.

Pump Specifications:

Dimensions: 7 high, 21" long, 4-3/4" wide

Weight: 9 lbs.

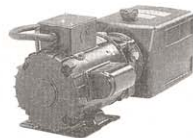
Operation Pressure: 4000-4200 PSI

Reservoir Capacity: 1 qt.

Outlet Port Size: 3/8"

NPT Hydraulic Oil: Use Enerpac Oil ONLY

T-411 • Electric Pump (220 volt)



For repair and replacement items for the following pumps please contact an Enerpac Distributor at www.enerpac.com: T-402-2, T-403-2, T-460-2, T-462-2, T-480-2, T-480-3, T-481-110 & T-482-2.

Replacement pump for T-410-1 C-O-C II Press ONLY.

Replacement Parts:

CATALOG NUMBER	DESCRIPTION
Newer Pumps:	
T-421-FP	220v 4 wire Female electrical receptacle. See page 245 for illustration.
Older T-411 Pumps:	
T-411-B	By-pass module
T-411-G	Release Handle Spring (Models prior to 1982)
T-411-S	Micro-Switch (Models prior to 1982)
Older T-401-1 Pumps:	
T-401-1B	Replacement Gasket between motor and square reservoir
T-401-1BC	Breather Cap for Fenner-Stone pumps
T-401-1G	Relief Handle Spring (Models prior to 1982)
T-401-1S	Toggle Switch
T-401-SVF	Fenner Shuttle Valve
140-06761	Relay for T-421U or T-421U-BC pumps