

 Refer to safety information on page 1 & 2.



## T-345K • Tube Cutting and Flaring Kit

Tube flaring and cutting has just become a little easier with the convenient T-345K Tube Flaring and Cutting Kit.

This kit features a quality-made Double Flaring Tool offering accurate single flares between 3/16" and 5/8" O.D. tubing. Double flares between 3/16" and 2 1/2" O.D. tubing. Check these features:

- Hardened, smooth cone for fast, accurate 45° flares.
- Single and double flare capability.
- Clamp screw for easy clamping and removal of tubes.
- Flaring Bar installed from either side of yoke.
- Flares soft copper, brass, aluminum and mild steel (JIC and Bundy) tubing.

T-345K Components can be ordered separately:

**T-345** 45° Flaring Tool, Double Flare Adapters and Plastic Box

**T-150** 1/8" to 1-1/8" Tube Cutter

**T-1422R** T-150 Spare Cutting Wheel

### Double Flare Adapters:

Catalog Number	Tube O.D.
T-346x3	3/16"
T-346x4	1/4"
T-346x5	5/16"
T-346x6	3/8"
T-346x8	1/2"



## T-1022 • Flaring Tool (45°)

Economical, fast operating tool. Quick slip-on aluminum alloy yoke. Easy operating, swivel-type, hard chrome finished cone assures smooth flares.

Yoke slips down over top of bar and locks into position with a single turn.

**Flaring Capacity:** 3/16", 1/4", 5/16", 3/8", 7/16", 1/2", and 5/8" O.D. Forms 45° flares in soft copper, aluminum and brass.



## T-220 • Double Flaring Tool (45°)

This new style tool makes single or double flaring easier and quicker than ever. Cam action provides positive, non-slip grip on the tubing with just a squeeze of the handle. Double flaring bar also serves as gauge for correct tubing height to insure perfect flares.

**Flaring Capacity:** 3/16", 1/4", 5/16", 3/8", 1/2" and 5/8" O.D. for single flares, and up to 1/2" O.D. for double flares. Can be used with copper, aluminum, brass, bundyweld and steel tubing.

**Weight:** 2 lbs.

**T-220** Components can be ordered separately

**T-210** Tool for single flaring only

**T-221** Double Flaring Bar only

**Flaring Capacity:** 3/16", 1/4", 5/16", 3/8" and 1/2"



## T-1290 • Segmented Flaring Tool (37°)

Hard chrome finished cone makes exceptionally smooth flares and minimizes amount of effort needed. Forged steel yoke for maximum strength. Sliding die blocks lock in place by lever clamp action.

**Flaring Capacity:** 3/16", 1/4", 5/16", 3/8", 1/2" and 5/8" O.D. Forms 37° SAE flares in soft copper, aluminum, brass and bundyweld tubing.

**Weight:** 1 lb., 11 oz.

 Refer to safety information on page 1 & 2.



### T-1295 • Heavy-Duty Segmented Flaring Tool (37°)

Ideal for use where considerable number of 37° flares in stainless steel tubing must be made. Built to withstand continuous rugged service. Ball thrust mechanism reduces effort required. Hardened tool steel die features non-slip grip of tubing – even after repetitive flaring. Bar has vise extension.

**Flaring Capacity:** 1/8", 3/16", 1/4", 5/16", 3/8", and 1/2", O.D. tubing. Forms 37° SAE flares in annealed stainless steel (MIL-T-6845 or AMS-5566), cold drawn stainless steel, and annealed copper, brass, steel or aluminum.

**Weight:** 3 lbs.



### T-562 • Circa Torch

This braze tool from Weatherhead provides an excellent way to braze FOR-SEAL® fittings. Heat is evenly distributed among six flame ports creating a fast, convenient way to make tube assemblies.

 **WARNING:** Torch only to be used with acetylene!

 **WARNING:** Must be used in a well ventilated area!