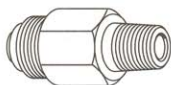


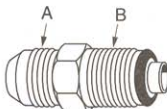
Special Adapters

Truck Oil Line
Extended Fitting
Replaces Roto Master
No. 10-35 (Brass)



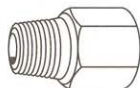
| SAE 45° TUBE SIZE | MALE PIPE THREAD | CAT. NO. |
|----------------------|---------------------|-------------|
| 3/8 | 1/4 | 1432 |

JIC 37° Flare to
O-Ring Port
(Brass) Includes O-ring



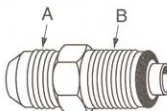
| TUBE SIZE | THREAD A | THREAD B | CATALOG NUMBER |
|--------------|-------------|-------------|-------------------|
| 1/4 | 7/16-20 | 9/16-18 | 1440 |
| 3/8 | 9/16-18 | 5/8-18 | 1439 |

Restriction Pipe
Adapter
(Brass) With .0625 Orifice



| MALE PIPE SIZE | FEM. PIPE THREAD | CATALOG NUMBER |
|----------------------|---------------------|-------------------|
| 1/8 | 1/8 | 1512 |

JIC 37° Flare to
O-Ring Port
(Steel) Includes O-ring



| TUBE SIZE | THREAD A | THREAD B | CATALOG NUMBER |
|--------------|-------------|-------------|-------------------|
| 1/4 | 7/16-20 | 7/16-24 | 41157x4 |
| 3/8 | 9/16-18 | 5/8-18 | 41157x6 |
| 1/2 | 3/4-16 | 3/4-16 | 41157x8 |
| 5/8 | 7/8-14 | 7/8-14 | 41157x10 |
| 3/4 | 1-1/16-12 | 1-1/16-16 | 41157x12 |

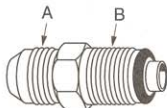
(For replacement O-Ring,
see page 304.)

Ford Transmission
90° Elbow (Brass)
Includes
O-Ring



| INV. TUBE O.D. | STRAIGHT PIPE THD. | CATALOG NUMBER |
|----------------------|-----------------------|-------------------|
| 5/16 | 1/8-27 | 1437 |

JIC 37° Flare to Metric
O-Ring Port Adapter
(Steel) Includes O-ring



| TUBE SIZE | THREAD A | THREAD B | CATALOG NUMBER |
|--------------|-------------|-------------|-------------------|
| 3/8 | M14x1.5 | 9/16-18 | M41157x6x14 |
| 3/8 | M16x1.5 | 9/16-18 | M41157x6x16 |
| 3/8 | M18x1.5 | 9/16-18 | M41157x6x18 |

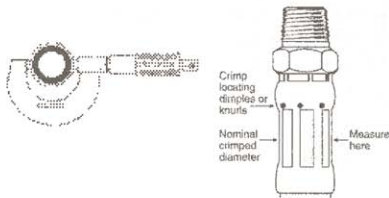
(For replacement O-Ring, see page
300.) **Application:** GM power steering
with Saginaw steering and rack and
pinion steering systems.

Hose End and Tool Selector Chart

T-400-1, T-400-17,
T-407-1, T-460,
T-462, T-465

WARNING Proper Selection of Hose Ends: Selection of the proper end fittings for the hose end application is essential to the proper operation and safe use of the hose and related equipment. Inadequate attention to the selection of the end fittings for your application can result in leaking or the hose ends blowing off the hose, leading to serious bodily injury or property damage. In order to avoid serious bodily injury or property damage resulting from selection of the wrong end fitting, you should carefully review the information in this catalog.

WARNING Coll-O-Crimp Hose, Hose Fittings and Assembly Equipment Compatibility: The Coll-O-Crimp Equipment Package, Coll-O-Crimp End Fittings, and Coll-O-Crimp Hose have been engineered and designed as a complete hose assembly system. Each component of the Coll-O-Crimp hose assembly system is compatible with other Coll-O-Crimp components to which it relates. Component compatibility, along with the use of quality components, insures the production of reliable hose assemblies when assembled properly. The use or intermixing of fittings and hose not specifically engineered and designed for use with each other and Coll-O-Crimp equipment is not rec-



ommended and may result in the production of unsafe or unreliable hose assemblies. This can result in hose assembly leakage, hose separation or other failures which can cause serious bodily injury or property damage from spraying fluids, flying projectiles, or other substances. The Weatherhead warranty is limited to apply only when Coll-O-Crimp end fittings and compatible Coll-O-Crimp hose are used with Coll-O-Crimp assembly equipment. Nominal Crimp Diameter Measurement: Please remove this chart and place near your Coll-O-Crimp equipment for reference. Measuring crimp diameters should be a part of the normal hose assembly procedure.

To insure a proper crimp diameter reading, follow these steps.

1. Measure the diameter in the middle of crimped portion of the hose end.
2. Place the caliper in a position to allow a measurement across the pressed (flat) portion of the crimp.
3. See crimp diameters on following chart.

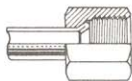
Note: In larger sizes, calipers may be used; however, in smaller sizes, and in the 'E' Series thermoplastic hose ends, a point micrometer will provide an accurate reading. Nominal crimp diameters are for Weatherhead hose end end fittings when crimped with Weatherhead Coll-O-Crimp tooling.

T-400-1, T-400-17,
T-407-1, T-460,
T-462, T-465

| HOSE TYPE | HOSE NAME | HOSE I.D. (IN.) | SKIVE TOOL | HOSE END PREFIX | COLLET PART # | SPACER RING COLOR | FLAT SIDE UP/DWN | NOMINAL CRIMP DIA. (IN.) |
|-----------|-----------|-----------------|------------|-----------------|---------------|-------------------|------------------|--------------------------|
| H00905 | | 5/16 | N/R | 05 'E' | T-400-32C | Black | Up | .585 |
| H00906 | | 3/8 | N/R | 06 'E' | T-400-33C | Black | Up | .655 |
| H00908 | | 1/2 | N/R | 08 'E' | T-400-34C | Black | Up | .805 |
| H01704 | | 1/4 | N/R | 04 'U' | T-400-2C | Yellow | Up | .580 |
| H01706 | | 3/8 | N/R | 06 'U' | T-400-3C | Black | Up | .785 |
| H01708 | | 1/2 | N/R | 08 'U' | T-400-4C | Silver | Up | .940 |
| H01712 | | 3/4 | N/R | 12 'U' | T-400-5C | Silver | Up | 1.235 |
| H01716 | | 1 | N/R | 16 'U' | T-400-6C | Silver | Up | 1.525 |
| H01720 | | 1-1/4 | N/R | 20 'U' | T-400-12 | Black | DN | 1.785 |
| H03912 | | 3/4 | N/R | 12 'S' | T-400-5C | Silver | Up | 1.230 |
| | | 3/4 | N/R | 12 'U' | T-400-5C | Silver | Up | 1.230 |
| H03916 | | 1 | N/R | 16 'S' | T-400-6C | Silver | Up | 1.520 |
| | | 1 | N/R | 16 'U' | T-400-6C | Silver | Up | 1.520 |
| H03920 | | 1-1/4 | N/R | 20 'S' | T-400-12 | Black | DN | 1.790 |

Equipment

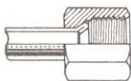
Power Steering Make-Up Information



Original End

1/4" SAE Swivel 7/16-20

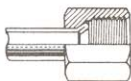
| CONFIGURATION | USE CATALOG NO. |
|-------------------|-----------------|
| Straight | 06U-604 |
| 45° Elbow | 06U-684 |
| 90° Elbow (Short) | 06U-664 |
| 90° Elbow (Long) | 06U-644 |
| Reuse old tube | 06U-754 |



Original End

5/16" SAE Swivel 1/2-20

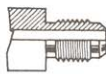
| CONFIGURATION | USE CATALOG NO. |
|----------------|-----------------|
| Reuse old tube | 06U-755 |



Original End

3/8" SAE Swivel 5/8-18

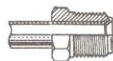
| CONFIGURATION | USE CATALOG NO. |
|----------------|-----------------|
| Straight | 06U-406 |
| 45° Elbow | 06U-486 |
| 90° Elbow | 06U-446 |
| Reuse old tube | 06U-756 |



Original End

3/8" SAE 45° Rigid 5/8-18

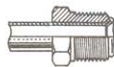
| CONFIGURATION | USE CATALOG NO. |
|----------------|-------------------|
| Straight | 06U-406 with 42x6 |
| 45° Elbow | 06U-486 with 42x6 |
| 90° Elbow | 06U-446 with 42x6 |
| Reuse old tube | 06U-756 |



Original End

1/4" Inv. Swivel 7/16-24

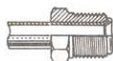
| CONFIGURATION | USE CATALOG NO. |
|----------------|-----------------|
| Straight | 06U-B04 |
| 45° Elbow | 06U-B44 |
| 90° Elbow | 06U-B64 |
| Reuse old tube | 06U-754 |



Original End

5/16" Inv. Swivel 1/2-20

| CONFIGURATION | USE CATALOG NO. |
|----------------|------------------------------|
| Straight | 06U-B05 or 06U-406 with 1553 |
| 45° Elbow | 06U-B45 or 06U-486 with 1553 |
| 90° Elbow | 06U-B65 or 06U-446 with 1553 |
| Reuse old tube | 06U-755 |



Original End

3/8" Inv. Swivel 5/8-18

| CONFIGURATION | USE CATALOG NO. |
|----------------|------------------------------|
| Straight | 06U-B06 or 06U-406 with 1563 |
| 45° Elbow | 06U-B46 or 06U-486 with 1563 |
| 90° Elbow | 06U-B66 or 06U-446 with 1563 |
| Reuse old tube | 06U-756 |



Original End

1/4" Inv. Swivel 7/16-24

| CONFIGURATION | USE CATALOG NO. |
|----------------|-----------------|
| Straight | 06U-B04 |
| 45° Elbow | 06U-B44 |
| 90° Elbow | 06U-B64 |
| Reuse old tube | 06U-754 |



Original End

7/16" Inv. Swivel with 3/89 Tube Opening 11/16-18

| CONFIGURATION | USE CATALOG NO. |
|----------------|------------------------------|
| Straight | 06U-B07 or 06U-406 with 1554 |
| 45° Elbow | 06U-B47 or 06U-486 with 1554 |
| 90° Elbow | 06U-B67 or 06U-446 with 1554 |
| Reuse old tube | 06U-756 |
| New tubing/nut | 105x6x7 |



Original End

3/8" Inv. Seat 5/8-18

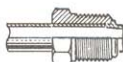
| CONFIGURATION | USE CATALOG NO. |
|---------------|--------------------|
| Straight | 06U-104 with 252x6 |



Original End

7/16" Inv. Seat 11/16-18

| CONFIGURATION | USE CATALOG NO. |
|---------------|--------------------|
| Straight | 06U-104 with 252x7 |



Original End

O-Ring Tube End 3/8" Tube - 5/8-18

| CONFIGURATION | USE CATALOG NO. |
|----------------|----------------------|
| Straight | 06U-606 with 41157x6 |
| 45° Elbow | 06U-686 with 41157x6 |
| 90° Elbow | 06U-666 with 41157x6 |
| Reuse old tube | 06U-756 |