

Equipment

Collet Kits



Refer to safety information regarding Coll-O-Crimp hose, hose fittings and assembly equipment compatibility on page 3.



T-400-30 • 'E' Series Collet Kit

This kit can be used with the following C-O-C systems: T-400-1, T-420-1, T-440-1, T-460, T-462, T-465 and T-480.

Note: See Hose End and Tool Selector Chart in the back of this catalog for proper Collet selection for hose style and size desired.

Note: Collets may be order individually.

The Eaton tools listed are offered in kits for any given hose type, or collets and tools can be purchased individually by catalog number. Refer to Hose End and Tool Selector Chart at the back of this catalog for proper spacer rings.

T-400-66 • 069 'E' Series Collet Kit

This kit can be used with the following C-O-C systems: T-400-1, T-420-1, T-440-1, T-460, T-462, T-465 and T-480.

T-400-67 • 'U' Series Collet Kit

This kit can be used with the following C-O-C systems: T-400-1, T-420-1, T-440-1, T-460, T-462, T-465 and T-480.

T-400-84 • 229 'P' Series Collet Kit

This kit can be used with the following C-O-C systems: T-400-1, T-420-1, T-440-1, T-460, T-462, T-465 and T-480.

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400-113C	Collet - 3/16" (H243 only)
T-400-31C	Collet - 1/4"
T-400-32C	Collet - 5/16"
T-400-33C	Collet - 3/8"
T-400-34C	Collet - 1/2"
T-400-35C	Collet - 3/4"
T-400-36C	Collet - 1"
FS-1200	Label Set/Layout Guide

Spacer Rings not included in T-400-30 kit.

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400-54C	Collet - 3/16"
T-400-55C	Collet - 1/4"
T-400-56C	Collet - 5/16"
T-400-57C	Collet - 13/32"
T-400-58C	Collet - 1/2"
T-400-59C	Collet - 5/8"
T-400-60C	Collet - 7/8"
T-400-61C	Collet - 1-1/8"
T-400-70	Collet - 1-3/8"
FS-1500	Label Set/Layout Guide

Spacer Rings not included in T-400-66 kit.

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400-2C	Collet - 1/4"
T-400-3C	Collet - 3/8"
T-400-4C	Collet - 1/2"
T-400-64C	Collet - 5/8"
T-400-5C	Collet - 3/4"
T-400-6C	Collet - 1"
T-400-12	Collet - 1-1/4"
FS-1100	Label Set/Layout Guide

Spacer Rings not included in T-400-67 kit. *Through size -12 only.

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400-80C	Collet - 3/16"
T-400-82C	Collet - 13/32"
T-400-81C	Collet - 5/16"
T-400-83C	Collet - 1/2"

Spacer Rings not included in T-400-84 kit.

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T-400-104 • 338 'P' Series Collet Kit

This kit can be used with the following C-O-C systems: T-400-1, T-420-1, T-440-1, T-460, T-462, T-465 and T-480.

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400-102C	Collet – 3/8"
T-400-103C	Collet – 1/2"
FS-2900	Label Set

Spacer Rings not included in T-400-104 kit.

T-400-114 • 757 'E' Series Collet Kit

This kit can be used with the following C-O-C systems: T-400-1, T-420-1, T-440-1, T-460, T-462, T-465 and T-480.

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400-105C	Collet – 5/16"
T-400-107C	Collet – 1/2"
T-400-106C	Collet – 13/32"
T-400-108C	Collet – 5/8"

Spacer Ring not included in T-400-114 kit.

T-400-129 • 336 'E' Series Collet Kit

This kit can be used with the following C-O-C systems: T-400-1, T-420-1, T-440-1, T-460, T-462 and T-480.

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400-120C	Collet – 3/16"
T-400-122C	Collet – 3/8"
T-400-121C	Collet – 1/4"
T-400-123C	Collet – 1/2"
FS-3500	Label Set

* For size 3/4" order T-420-156. For 1" size order T-42016C. For use with T-420-1 and T480-1 only.

T-400-131 • 'M' Series Collet Kit

This kit can be used with the following C-O-C system: T-400-1, T-420-1, T-440-1, T460, T462 and T-480.

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400-109C	Collet – 1/4"
T-400-110C	Collet – 3/8"
T-400-111C	Collet – 1/2"

'M' Series Collet • Size 10

CATALOG NUMBER	DESCRIPTION
T-410-30C	10M Collet – Collet for 5/8" size 'M' Series ends. This collet can be used for a T-410 and T-440 ONLY.
T-420-30C	10M Collet – Collet for 5/8" size 'M' Series ends. This collet can be used for a T-420 and T-480 ONLY.

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T-410-70 • 470 'E' Series Collet Kit

This kit can be used with the following C-O-C systems: T-410-1 and T-440-1 ONLY. (For 6 Spiral Hose H470)

Note: See Hose End and Tool Selector Chart in the back of this catalog for proper Collet selection for hose style and size desired.

Note: Collets may be order individually.

T-410-80 • 430 'U' Series No Skive Collet Kit

This kit can be used with the following C-O-C systems: T-410-1 and T-440-1 ONLY.

T-420-70 • 470 'E' Series Collet Kit

This kit can be used with the following C-O-C systems: T-420-1 and T-480 (For 4 and 6 Spiral Hose H470)

T-420-80 • 430 'U' Series No Skive Collet Kit

This kit can be used with the following C-O-C systems: T-420-1 and T-480

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-470-8C	Collet – 1/2"
T-470-12C	Collet – 3/4"
T-470-16C	Collet – 1"
T-470-20	Collet – 1-1/4"
T-470-24	Collet – 1-1/2"
T-440-32*	Collet – 2"
FS-1800	Label Set/Layout Guide

*.32 size requires T-440 system.

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-410-4CN	Collet – 1/2"
T-410-5CN	Collet – 3/4"
T-410-6CN	Collet – 1"
T-410-7CN	Collet – 1-1/4"
T-410-8N	Collet – 1-1/2"
T-410-9N	Collet – 2"
FS-3100	Label Set

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-420-8C	Collet – 1/2"
T-420-9C	Collet – 3/4"
T-420-10C	Collet – 1"
T-420-11	Collet – 1-1/4"
FS-1800	Label Set

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-420-4CN	Collet – 1/2"
T-420-5CN	Collet – 3/4"
T-420-6CN	Collet – 1"
T-420-7CN	Collet – 1-1/4"
FS-3100	Label Set

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Refer to Hose End and tool Selector chart at the back of this catalog for proper spacer rings.

T-480-80 • 'U' and 430 'U' Series Collet Kit

This kit can be used with the following C-O-C systems: T-420-1, and T-480 ONLY.

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400-2C	Collet - 1/4"
T-400-3C	Collet - 3/8"
T-400-4C	Collet - 1/2"
T-400-5C	Collet - 3/4"
T-400-6C	Collet - 1"
T-400-10	Spacer Ring - Black
T-400-11	Spacer Ring - Silver
T-400-62	Spacer Ring - Yellow
T-420-25	Adapter Ring for T-400 Series Collets
T-420-4CN	Collet - 1/2"
T-420-5CN	Collet - 3/4"
T-420-6CN	Collet - 1"
T-420-7CN	Collet - 1-1/4"

265 'P' Series Collets

For Hose Styles: H265, H275 and H285

These collets can be used with all C-O-C systems.

T-400-2C is used for crimping 1/4" and 3/8" hose and fittings. T-400-3C is used for crimping 1/2" hose. T-400-64C is used for crimping 3/4" hose and fittings.

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400-2C	Collet - 1/4"
T-400-3C	Collet - 3/8"
T-400-64C	Collet - 5/8"

Note: See Hose End and Tool Selector Chart in the back of this catalog for proper Collet selection for hose style and size desired.

Note: Collets may be order individually.

T-410-27 • Conversion Kit

For use if you have collets used on our smaller T-400 Coll-O-Crimp I and you are upgrading to a Coll-O-Crimp II Plus.

The Eaton tools listed below are offered in kits for any given hose type. For example, if you have a Coll-O-Crimp II Plus press and desire to be in the rubber hose business, order T-410-27 conversion kit and T-400-67 for all the collets needed to crimp rubber hose. Collets and tools may also be purchased individually by catalog number.

Example:

If you desire to crimp hose other than 4 or 6 spiral hose, you will need the T-410-25 Adapter Die Ring which is included in the conversion kit above. This ring allows the use of standard Coll-O-Crimp I tooling, in the Coll-O-Crimp II Plus Press.

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-410-10	Spacer Ring Black
T-410-11	Spacer Ring Silver
T-410-25	Adapter Die Ring
T-410-41	Spacer Ring Yellow

069 'E' Series Collet • Size 32

This collet can be used for a T-410 and T-440 ONLY.

CATALOG NUMBER	DESCRIPTION
T-410-71C	069 'E' Collet - Collet for 2" size 069 'E' Series ends.

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Collet Cage Replacements

CATALOG NUMBER	DESCRIPTION
T-400-13	Replacement collet cages for: T-400-2C, T-400-3C, T-400-80C, T-400-81C, T-400-82C, T-400-83C, T-400-100C, T-400-101C
T-400-14	Replacement collet cages for: T-400-4C, T-400-5C, T-400-6C, T-400-64C, T-400-105C, T-400-106C, T-400-107C, T-400-108C, T-400-109C, T-400-110C, T-400-111C, T-400-120C, T-400-121C, T-400-122C, T-400-123C
T-400-15	Replacement collet cages for: T-400-31C, T-400-32C, T-400-46C, T-400-47C, T-400-102C, T-400-103C, T-400-113C
T-400-90	Replacement collet cages for: T-400-33C, T-400-34C, T-400-35C, T-400-36C, T-400-48C, T-400-49C, T-400-54C, T-400-55C, T-400-56C, T-400-57C, T-400-58C, T-400-59C, T-400-60C, T-400-61C
T-420-14NS	Replacement collet cages for: T-410-4CN, T-410-5CN, T-410-6CN, T-410-7CN, T-410-72CN, T-410-73CN, T-420-4CN, T-420-5CN, T-420-6CN, T-420-7CN
T-420-14	Replacement collet cages for: T-410-4C, T-410-5C, T-410-6C, T-410-7C, T-410-8C, T-420-4C, T-420-5C, T-420-6C, T-420-7C, T-420-8C, T-420-9C, T-420-10C, T-420-30C, T-470-8C, T-470-12C, T-470-16C

Note: These items are half cages. Order 2 for complete cage.

Adapter Die Rings

CATALOG NUMBER	DESCRIPTION
T-400-8	Adapter Die Ring for T-400 Collets (T-400-1 Press)
T-410-25	Adapter Die Ring for T-400 Collets (T-410-1, T-440-1 Presses)
T-420-25	Adapter Die Ring for T-400 Collets (T-420-1 Press) and T-480 Packages

Die Ring Lubricant

CATALOG NUMBER	DESCRIPTION
T-400-G	1.5 oz. Tube High Efficiency Grease