

Equipment

Collet Kits



Refer to safety information regarding Coll-O-Crimp hose, hose fittings and assembly equipment compatibility on page 3.



Refer to Hose End and tool Selector chart at the back of this catalog for proper spacer rings.

T-480-80 • 'U' and 430 'U' Series Collet Kit

This kit can be used with the following C-O-C systems: T-420-1, and T-480 ONLY.

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400-2C	Collet - 1/4"
T-400-3C	Collet - 3/8"
T-400-4C	Collet - 1/2"
T-400-5C	Collet - 3/4"
T-400-6C	Collet - 1"
T-400-10	Spacer Ring - Black
T-400-11	Spacer Ring - Silver
T-400-62	Spacer Ring - Yellow
T-420-25	Adapter Ring for T-400 Series Collets
T-420-4CN	Collet - 1/2"
T-420-5CN	Collet - 3/4"
T-420-6CN	Collet - 1"
T-420-7CN	Collet - 1-1/4"

265 'P' Series Collets

For Hose Styles: H265, H275 and H285

These collets can be used with all C-O-C systems.

T-400-2C is used for crimping 1/4" and 3/8" hose and fittings. T-400-3C is used for crimping 1/2" hose. T-400-64C is used for crimping 3/4" hose and fittings.

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-400-2C	Collet - 1/4"
T-400-3C	Collet - 3/8"
T-400-64C	Collet - 5/8"

Note: See Hose End and Tool Selector Chart in the back of this catalog for proper Collet selection for hose style and size desired.

Note: Collets may be order individually.

T-410-27 • Conversion Kit

For use if you have collets used on our smaller T-400 Coll-O-Crimp I and you are upgrading to a Coll-O-Crimp II Plus.

The Eaton tools listed below are offered in kits for any given hose type. For example, if you have a Coll-O-Crimp II Plus press and desire to be in the rubber hose business, order T-410-27 conversion kit and T-400-67 for all the collets needed to crimp rubber hose. Collets and tools may also be purchased individually by catalog number.

Example:

If you desire to crimp hose other than 4 or 6 spiral hose, you will need the T-410-25 Adapter Die Ring which is included in the conversion kit above. This ring allows the use of standard Coll-O-Crimp I tooling, in the Coll-O-Crimp II Plus Press.

Kit includes one each of the following:

CATALOG NUMBER	DESCRIPTION
T-410-10	Spacer Ring Black
T-410-11	Spacer Ring Silver
T-410-25	Adapter Die Ring
T-410-41	Spacer Ring Yellow

069 'E' Series Collet • Size 32

This collet can be used for a T-410 and T-440 ONLY.

CATALOG NUMBER	DESCRIPTION
T-410-71C	069 'E' Collet - Collet for 2" size 069 'E' Series ends.

Equipment

Spacer Rings



Refer to safety information regarding Coll-O-Crimp hose, hose fittings and assembly equipment compatibility on page 3.



Note: See Hose End and Tool Selector Chart in the back of this catalog for proper Spacer Ring selection for hose style and size desired.

Note: Spacer rings may ONLY be ordered individually, no sets available.

Spacer Rings • T-400-1 C-O-C I

CATALOG NUMBER	COLOR (5" DIA.)	CATALOG NUMBER	COLOR (5" DIA.)
T-400-10	Black	T-400-38	Red
T-400-11	Silver	T-400-62	Yellow
T-400-37	Green	T-400-112	Tan

Spacer Rings • T-420-1 C-O-C Super I

CATALOG NUMBER	COLOR (5" DIA.)	CATALOG NUMBER	COLOR (5" DIA.)
T-400-10	Black	T-400-38	Red
T-400-11	Silver	T-400-62	Yellow
T-400-37	Green	T-400-112	Tan
T-420-29*	Orange		

* Spacer Ring for use on Coll-O-Crimp Super I Press ONLY.

If you desire to crimp hose using T-400 collets, you will need the T-420-25 Adapter Die Ring. This ring allows the use of standard Coll-O-Crimp I tooling.

CATALOG NUMBER	DESCRIPTION
T-420-25	Adapter Die Ring for T-400 Collets
T-420-E	Spacer Ring Selector Decal

Spacer Rings • T-440-1 C-O-C II Plus

CATALOG NUMBER	COLOR (5" DIA.)	CATALOG NUMBER	COLOR (5" DIA.)
T-410-10	Black	T-410-40	Red
T-410-11	Silver	T-410-41	Yellow
T-410-12	White	T-410-42	Tan
T-410-39	Green	T-410-93	Orange

T-410 Spacer rings can only be used on T-410-1 or T-440-1 Crimpers.

If you desire to crimp hose using T-400 collets, you will need the T-410-25 Adapter Die Ring. This ring allows the use of standard Coll-O-Crimp I tooling.

CATALOG NUMBER	DESCRIPTION
T-410-25	Adapter Die Ring for T-400 Collets